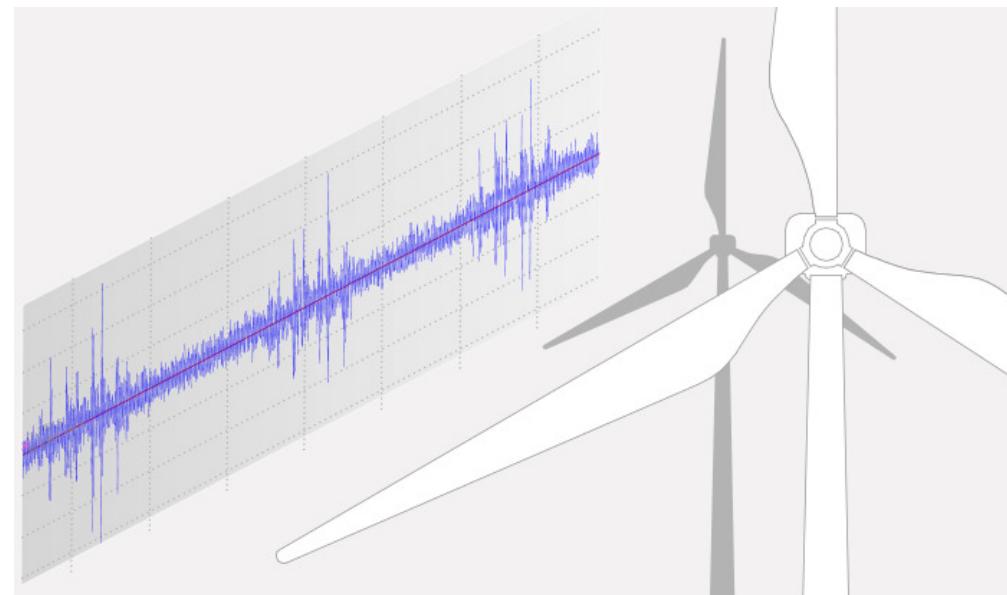


# Condition Monitoring Independent Analysis-Software



# The 8.2 Condition Monitoring Experts

- Condition monitoring experience since 1986
- More than 2,000 vibration measurements
- Member of standard committees (VDI, IEC)
- CMS installed at Dong Hai Bridge, Shanghai

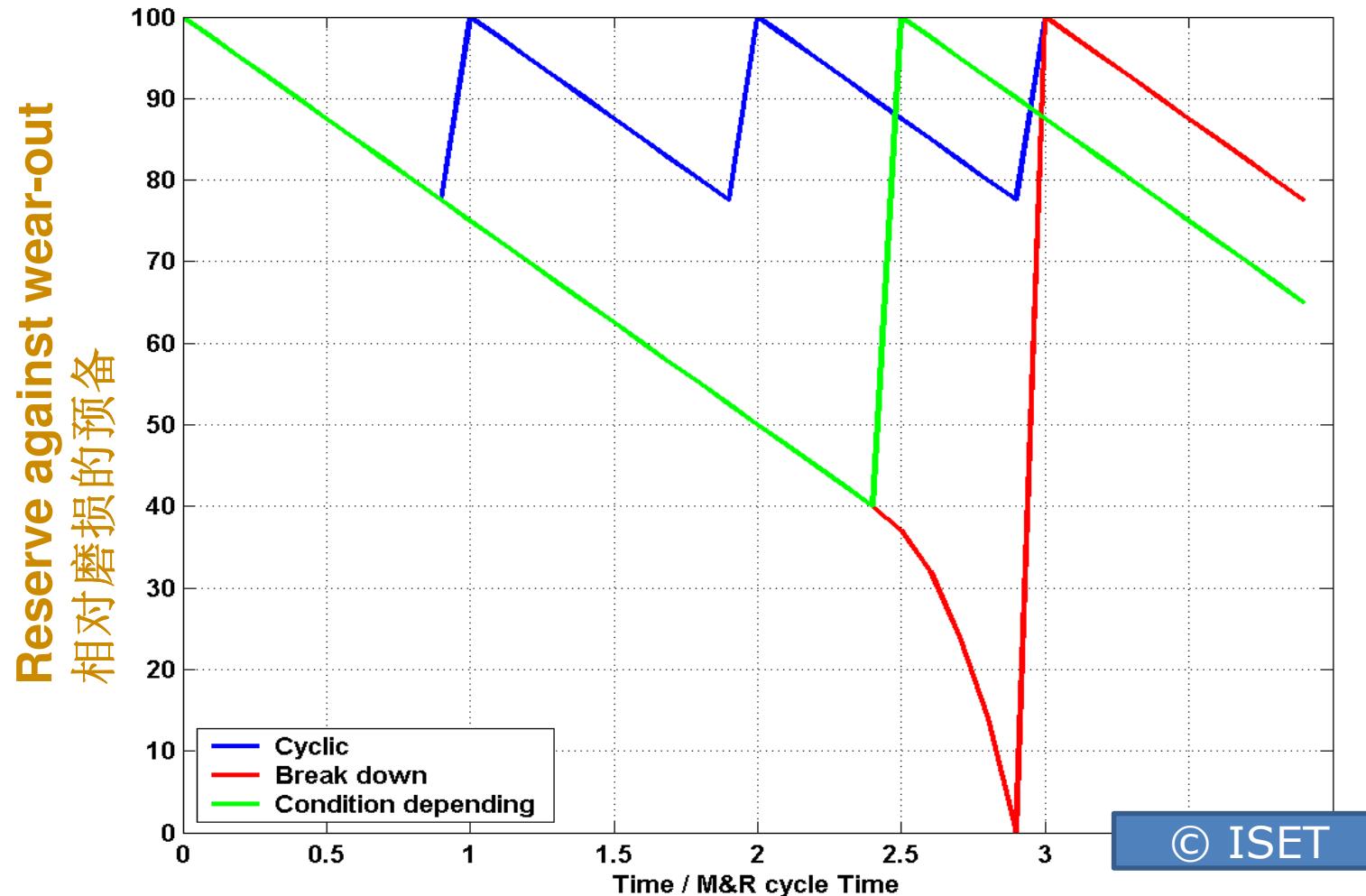


# Maintenance strategies

## 维修策略

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© ISET

- Break down strategy 故障维修策略
  - Long and unplanned down time 长期和无计划的停工期
- Cyclic strategy 定期检修策略
  - High costs for spare parts 备件的高成本
- Condition based strategy 状态维修策略
  - Optimum live cycle cost 最优的生命周期成本

# Requirements

---

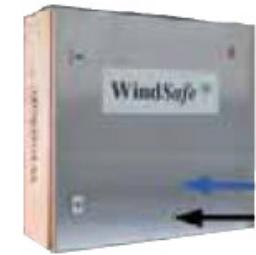
- Effective monitoring of several hundreds of wind turbines
- Simple configuration
- Highly automated analysis tools
- In-depth analysis
- Auto supervision
- Automatic report generation
- Multilingual

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**TITAN**

# Hardware used by 8.2



**μ-SEN**  
Sensors Systems Solutions

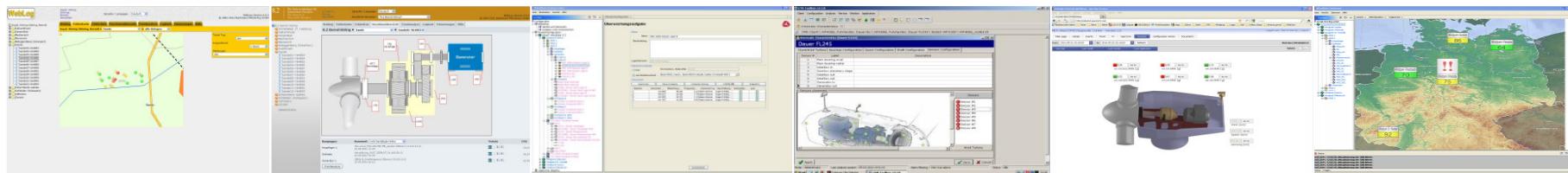
**bachmann.**

**db PRÜFTECHNIK**

**Mita-Teknik**  
Experience at Work

**VULKAN**  
SEACOM

**DMT**



# Software independent of Hardware

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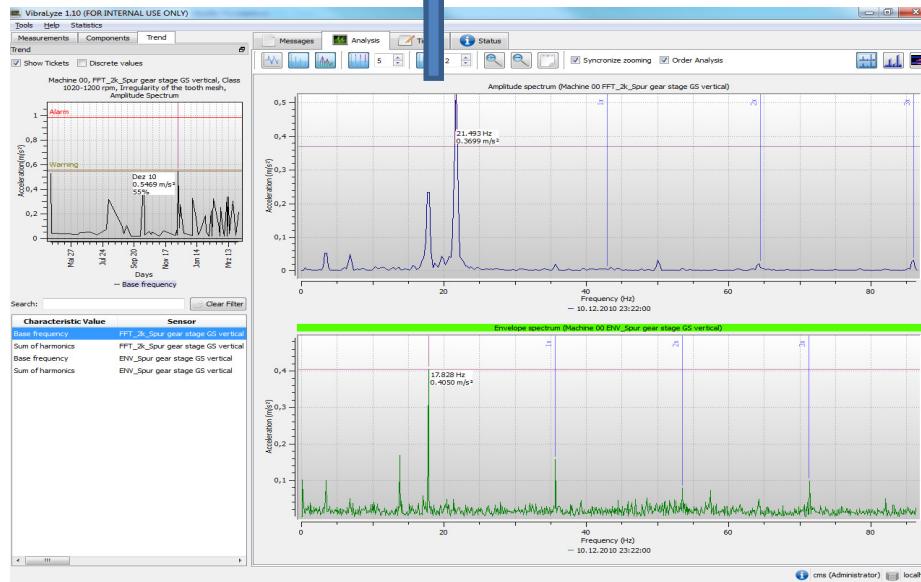
bachmann.

db PRÜFTECHNIK

Mita-Teknik  
Experience at Work

VULKAN  
SEACOM

DMT



# Integrated Systems



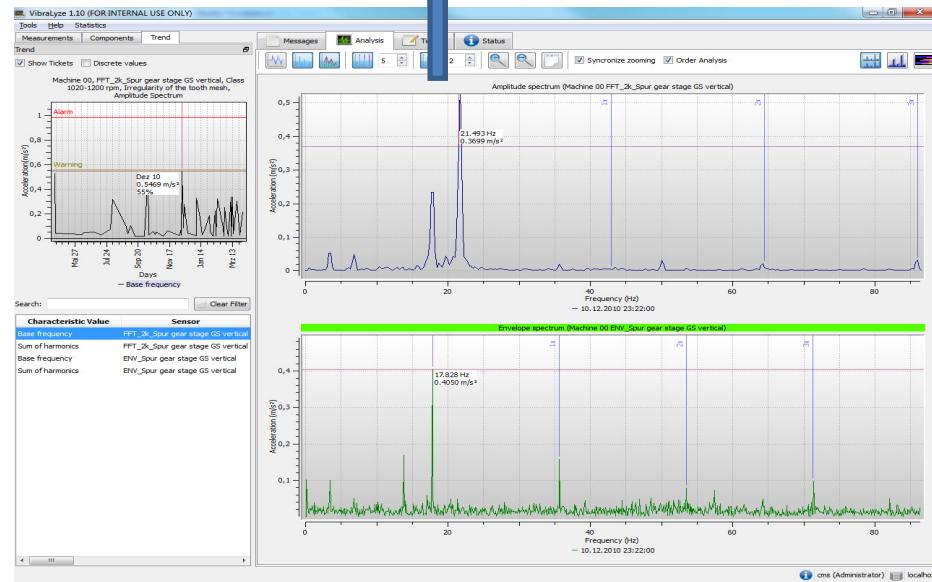
**BECKHOFF**



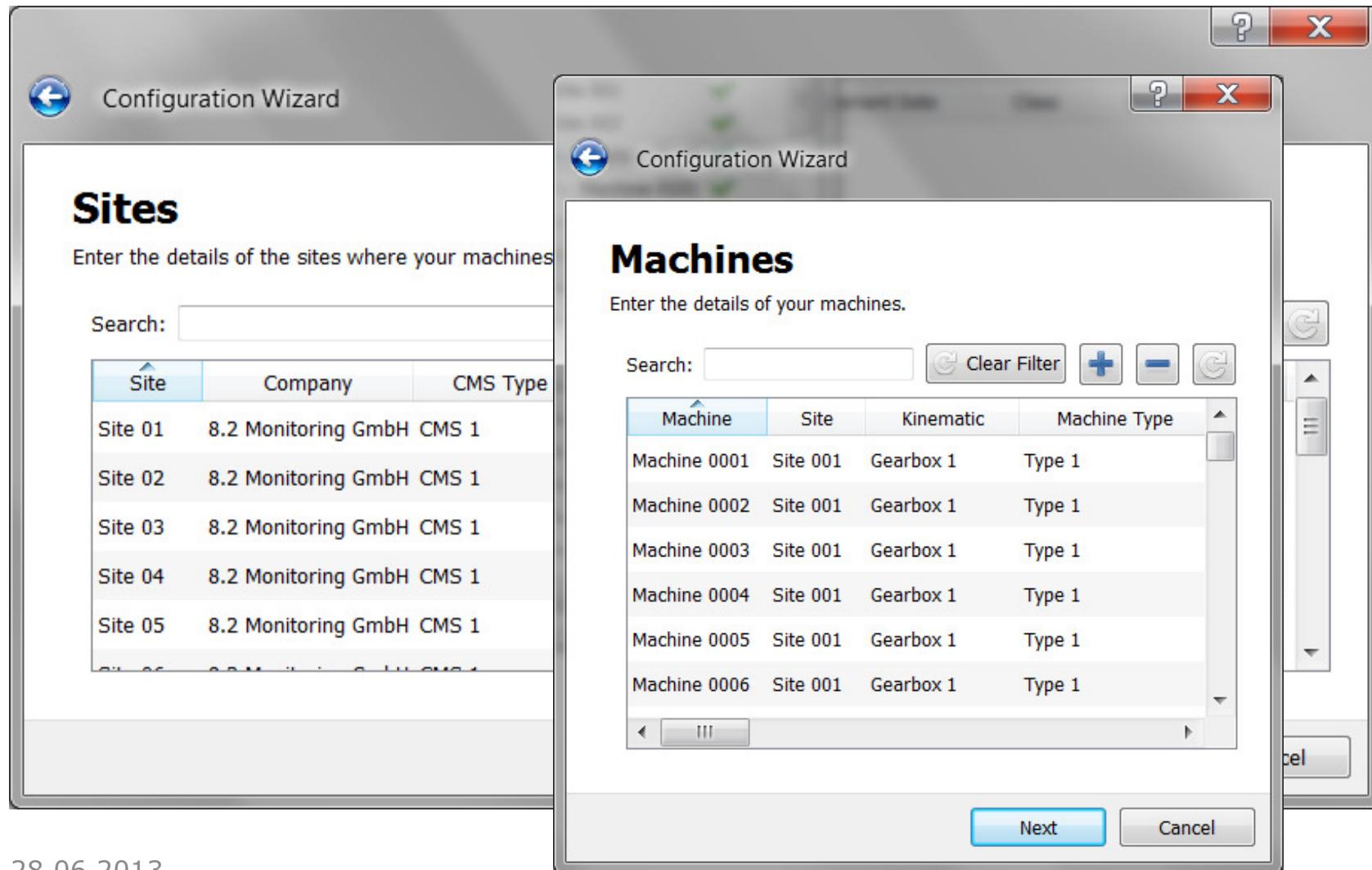
**bachmann.**



**SIEMENS**



# Easy Configuration



# Component Editor / Bulk Import

**Components**

Test Reload

**Kinematic**

- Rotor
  - Main shaft
  - Main Bearing
  - Planet Carrier Bearing
- Planet Stage
  - Low Speed Shaft
  - Low Speed Shaft Bearing 1
  - Low Speed Shaft Bearing 2
- Spur Gear Stage 1
  - Intermediate Shaft
  - Intermediate Shaft Bearing 1
  - Intermediate Shaft Bearing 2
- Spur Gear Stage 2
  - High Speed Shaft
  - Generator Shaft
  - High Speed Shaft Bearing 1
  - High Speed Shaft Bearing 2
  - Generator Bearing DE
  - Generator Bearing NDE

**Component Type** Spur Gear Stage 2

**Speed** 7.8730

**Teeth wheel** 80

**Teeth pinion** 21

**Ratio** 3.8095

**Tooth mesh frequency** 629.84

**Speed wheel** 7.8730

**Speed pinion** 29.992

**machines1000 - Microsoft Excel**

Datei Start Einfügen Seitenlayout Formeln Datei

Ausrichtung

Schriftart

A4

	A	B	C
1	Machine	Site	Manufacturer
2	Machine 0001	Site 001	8.2 Monitoring G
3	Machine 0002	Site 001	8.2 Monitoring G
4	Machine 0003	Site 001	8.2 Monitoring G
5	Machine 0004	Site 001	8.2 Monitoring G
6	Machine 0005	Site 001	8.2 Monitoring G
7	Machine 0006	Site 001	8.2 Monitoring G
8	Machine 0007	Site 001	8.2 Monitoring G
9	Machine 0008	Site 001	8.2 Monitoring G
10	Machine 0009	Site 001	8.2 Monitoring G
11	Machine 0010	Site 001	8.2 Monitoring G
12	Machine 0011	Site 001	8.2 Monitoring G

Bereit

**Measurements**

Reload

**Sites**

Name	Severity
Site 001	✓
Site 002	✓
Machine 0100	✓
Machine 0101	✓
Machine 0102	✓
Machine 0103	✓
Machine 0104	✓
Machine 0105	✓
Machine 0106	✓
Machine 0107	✓
Machine 0108	✓
Machine 0109	✓
Machine 0110	✓
Machine 0111	✓
Machine 0112	✓

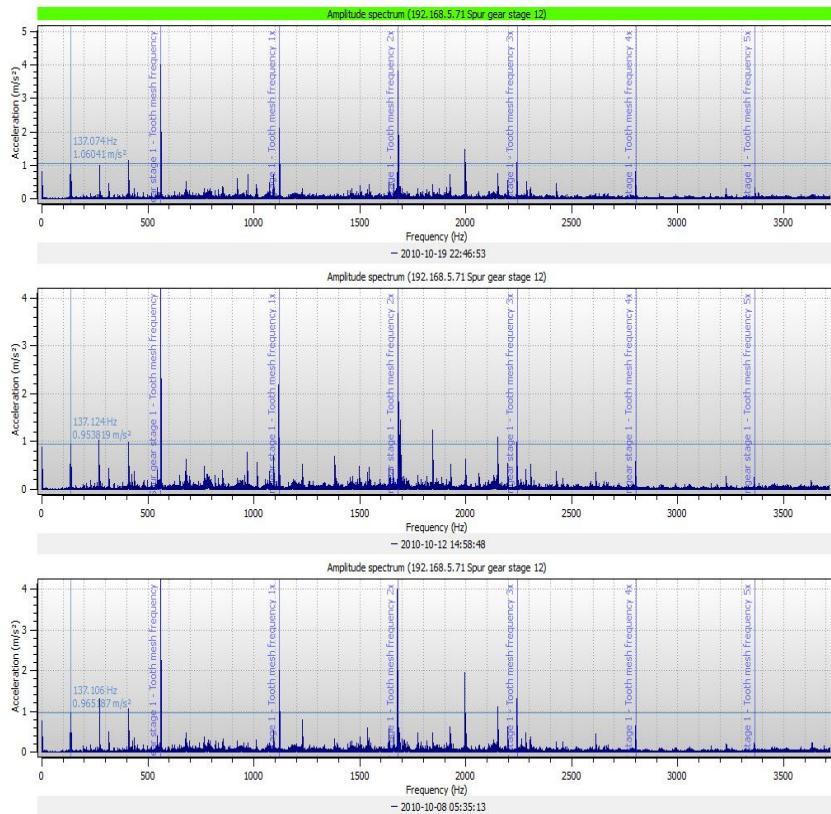
# Effective Analysis Tools

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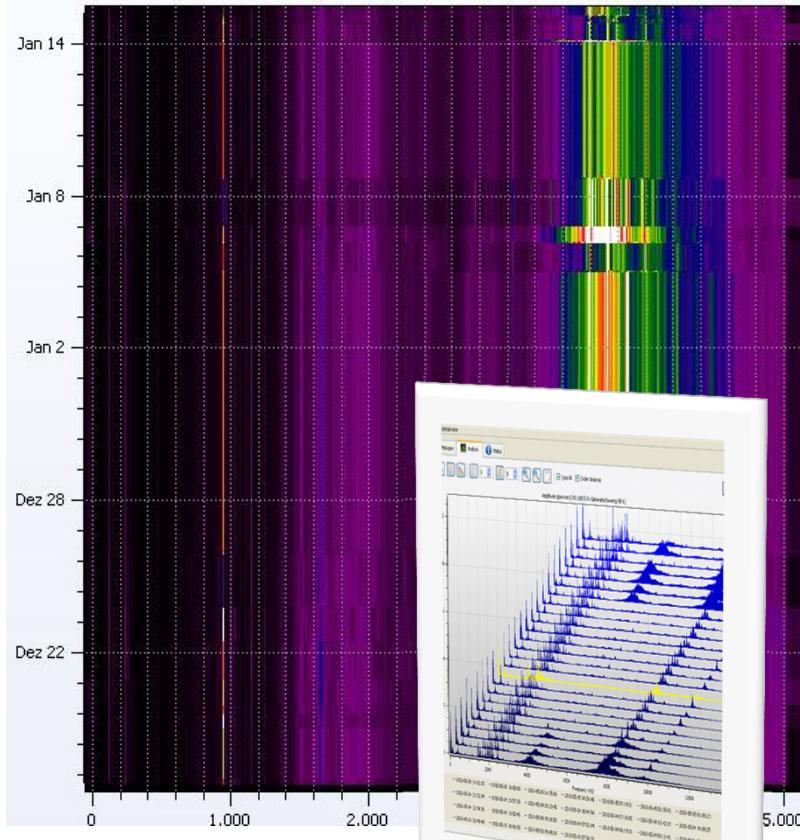
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## Synchronous Spectra



## Spectrogramm / Waterfall



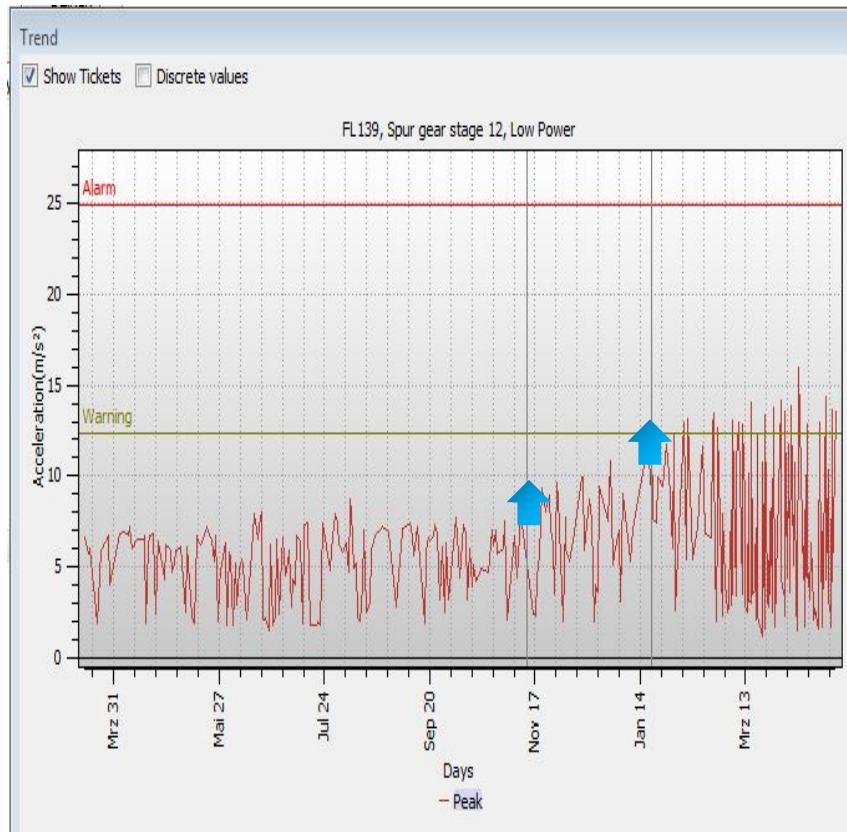
# Effective Analysis Tools

8.2

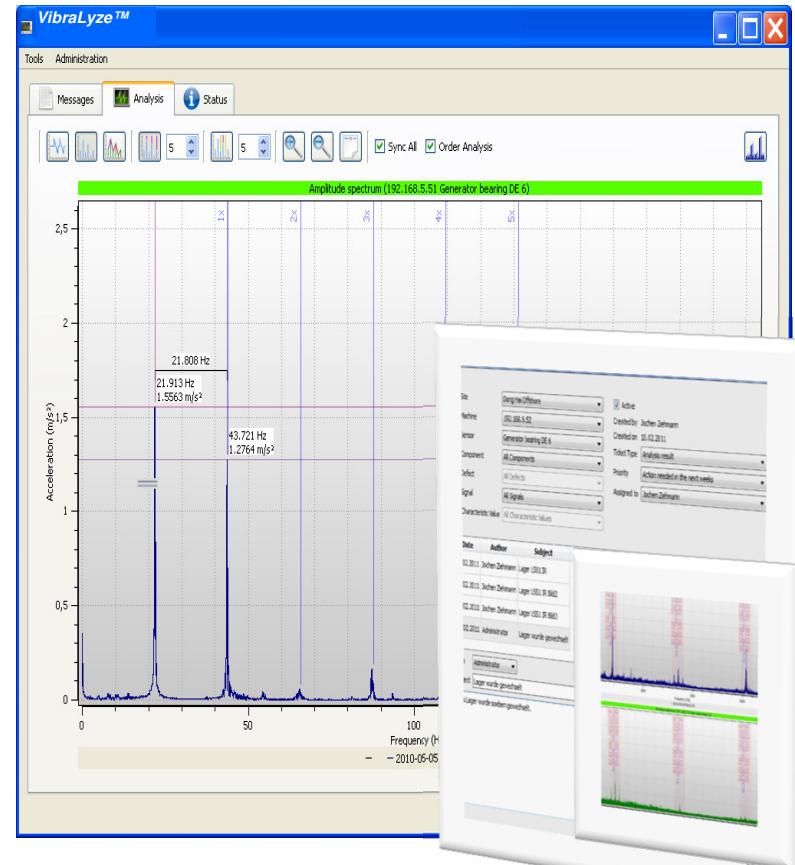
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## Trend with Events



## Spectrum / Ticket



# Defect wizard

**Components**

Test      Reload

**Kinematic**

- ▲ Rotor
  - Main shaft
  - Main Bearing
  - Planet Carrier Bearing
- ▲ Planet Stage
  - Low Speed Shaft
  - Low Speed Shaft Bearing 1
  - Low Speed Shaft Bearing 2
- ▲ Spur Gear Stage 1
  - Intermediate Shaft
  - Intermediate Shaft Bearing 1
  - Intermediate Shaft Bearing 2
- ▲ Spur Gear Stage 2
  - High Speed Shaft
  - Generator Shaft
  - High Speed Shaft Bearing 1
  - High Speed Shaft Bearing 2
  - Generator Bearing DE
  - Generator Bearing NDE

**Component Type** Spur Gear Stage 2

**Speed** 7.8730

**Teeth wheel** 80

**Teeth pinion** 21

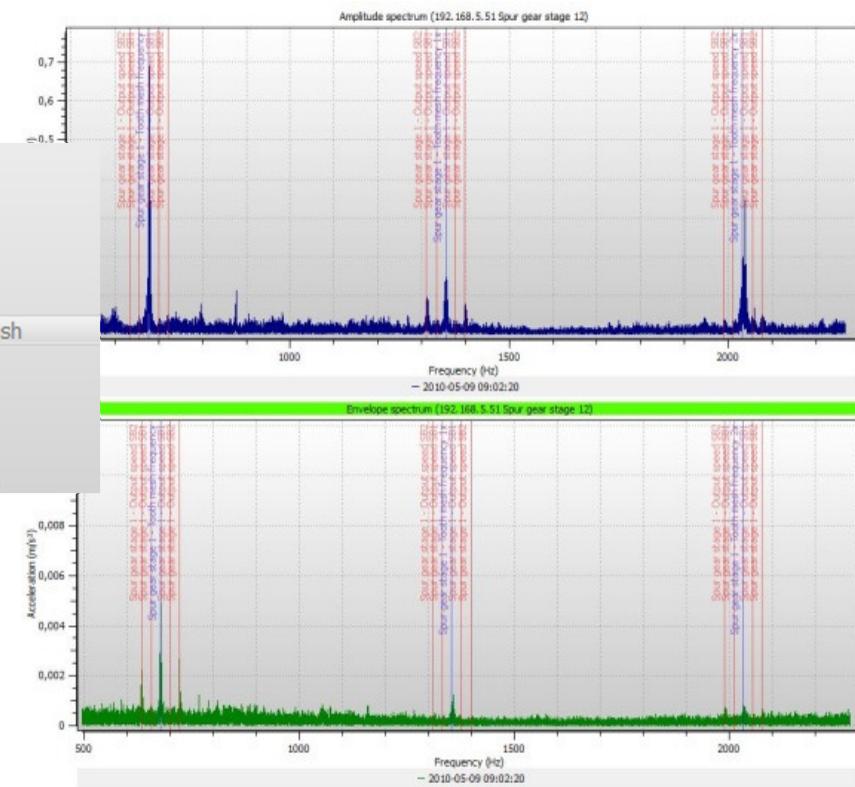
**Ratio** 3.8095

**Tooth mesh frequency** 629.84

**Speed wheel** 7.8730

**Speed pinion** 29.992

## Automatic Cursors



# Thank you

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